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Agrément Certificate

21/5944

Product Sheet 3 Issue 1

BEWI FLAT ROOF INSULATION ROOF BOARDS

JACKODUR PLUS 300 STANDARD

This Agrément Certificate Product Sheet⁽¹⁾ relates to JACKODUR Plus 300 Standard, extruded polystyrene (XPS) boards for use as inverted roof insulation on new and existing domestic and non-domestic untrafficked flat and zero fall roofs and terraces subject to pedestrian access only.

(1) Hereinafter referred to as 'Certificate'.

The assessment includes

Product factors:

- compliance with Building Regulations
- compliance with additional regulatory or non-regulatory information where applicable
- evaluation against technical specifications
- assessment criteria and technical investigations
- uses and design considerations

Process factors:

- compliance with Scheme requirements
- installation, delivery, handling and storage
- production and quality controls
- maintenance and repair

Ongoing contractual Scheme elements†:

- regular assessment of production
- formal 3-yearly review



KEY FACTORS ASSESSED

- Section 1. Mechanical resistance and stability
- Section 2. Safety in case of fire
- Section 3. Hygiene, health and the environment
- Section 4. Safety and accessibility in use
- Section 5. Protection against noise
- Section 6. Energy economy and heat retention
- Section 7. Sustainable use of natural resources
- Section 8. Durability

The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of issue: 27 January 2025

Hardy Giesler
Chief Executive Officer

This BBA Agrément Certificate is issued under the BBA's Inspection Body accreditation to ISO/IEC 17020. Sections marked with † are not issued under accreditation.

The BBA is a UKAS accredited Inspection Body (No. 4345), Certification Body (No. 0113) and Testing Laboratory (No. 0357).

Readers MUST check that this is the latest issue of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly.

The Certificate should be read in full as it may be misleading to read clauses in isolation.

Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon.

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SUMMARY OF ASSESSMENT AND COMPLIANCE

This section provides a summary of the assessment conclusions; readers should refer to the later sections of this Certificate for information about the assessments carried out.

Compliance with Regulations

Having assessed the key factors, the opinion of the BBA is that JACKODUR Plus 300 Standard if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations:



The Building Regulations 2010 (England and Wales) (as amended)

Requirement:	A1	Loading
Comment:		The product can contribute to satisfying this Requirement. See section 1 of this Certificate.
Requirement:	C2(c)	Resistance to moisture
Comment:		The product can contribute to satisfying this Requirement. See section 3 of this Certificate.
Requirement:	L1(a)(i)	Conservation of fuel and power
Comment:		The product can contribute to satisfying this Requirement. See section 6 of this Certificate.
Regulation:	7(1)	Materials and workmanship
Comment:		The product is acceptable. See sections 8 and 9 of this Certificate.
Regulation:	25B	Nearly zero-energy requirements for new buildings
Regulation:	26	CO₂ emission rates for new buildings
Regulation:	26A	Fabric energy efficiency rates for new dwellings (applicable to England only)
Regulation:	26A	Primary energy rates for new buildings (applicable to Wales only)
Regulation:	26B	Fabric performance values for new dwellings (applicable to Wales only)
Regulation:	26C	Target primary energy rates for new buildings (applicable to England only)
Regulation:	26C	Energy efficiency rating (applicable to Wales only)
Comment:		The product can contribute to satisfying these Regulations. See section 6 of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation:	8(1)	Fitness and durability of materials and workmanship
Comment:		The product is acceptable. See sections 8 and 9 of this Certificate.
Regulation:	9	Building standards - construction
Standard:	1.1(b)	Structure
		The product can contribute to satisfying this Standard, with reference to clause 1.1.2 ⁽¹⁾⁽²⁾ . See section 1 of this Certificate.
Standard:	3.15	Condensation
Comment:		The product can contribute to satisfying this Standard, with reference to clauses 3.15.1 ⁽¹⁾⁽²⁾ , 3.15.3 ⁽¹⁾⁽²⁾ , 3.15.4 ⁽¹⁾⁽²⁾ , 3.15.5 ⁽¹⁾⁽²⁾ and 3.15.6 ⁽¹⁾⁽²⁾ . See section 3 of this Certificate.
Standard:	6.1(b)(c)	Energy demand
Comment:		The system can contribute to satisfying this Standard, with reference to clauses 6.1.1 ⁽¹⁾ , 6.1.2 ⁽²⁾ and 6.1.6 ⁽¹⁾ . See section 6 of this Certificate.

Standard:	6.2	Building insulation envelope
Comment:		The system can contribute to satisfying this Standard, with reference to clauses, 6.2.1 ⁽¹⁾⁽²⁾ , 6.2.3 ⁽¹⁾ , 6.2.4 ⁽²⁾ , 6.2.5 ⁽²⁾ , 6.2.6 ⁽¹⁾ , 6.2.7 ⁽¹⁾ , 6.2.8 ⁽²⁾ , 6.2.9 ⁽¹⁾⁽²⁾ , 6.2.10 ⁽¹⁾ , 6.2.11 ⁽¹⁾⁽²⁾ , 6.2.12 ⁽²⁾ and 6.2.13 ⁽¹⁾⁽²⁾ . See section 6 of this Certificate.
Standard:	7.1(a)(b)	Statement of sustainability
Comment:		The product can contribute to satisfying the relevant requirements of Regulation 9, Standards 1 to 6, and therefore will contribute to a construction meeting at least a bronze level of sustainability as defined in this Standard. In addition, the product can contribute to a construction meeting a higher level of sustainability as defined in this Standard, with reference to clauses 7.1.4 ⁽¹⁾ , 7.1.6 ⁽¹⁾⁽²⁾ , 7.1.7 ⁽¹⁾⁽²⁾ , 7.1.9 ⁽²⁾ and 7.1.10 ⁽²⁾ . See section 6 of this Certificate.
Regulation:	12	Building standards - conversion
Comment:		All comments given for the product under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.12.1 ⁽¹⁾⁽²⁾ and Schedule 6 ⁽¹⁾⁽²⁾ .
		(1) Technical Handbook (Domestic).
		(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation:	23(1)(a)(i)	Fitness of materials and workmanship
Comment:	(iii)(b)(i)(ii)	The product is acceptable. See sections 8 and 9 of this Certificate.
Regulation:	29	Condensation
Comment:		The product can contribute to satisfying this Regulation. See section 3 of this Certificate.
Regulation:	30	Stability
		The product can contribute to satisfying this Regulation. See section 1 of this Certificate.
Regulation:	39(a)(i)	Conservation measures
Comment:		The product can contribute to satisfying this Regulation. See section 6 of this Certificate.
Regulation:	40(2)	Target carbon dioxide emission rate
Regulation:	43(1)(2)	Renovation of thermal elements
Regulation:	43B	Nearly zero-energy requirements for new buildings
Comment:		The product can contribute to satisfying these Regulations. See section 6 of this Certificate.

Additional Information

NHBC Standards 2025

In the opinion of the BBA, JACKODUR Plus 300 Standard, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapter 7.1 *Flat roofs, terraces and balconies*.

The opinion of the BBA does not amount to any endorsement or approval by NHBC and does not in any way guarantee that NHBC will approve such product / system as compliant with the NHBC Technical Requirements and Standards.

Fulfilment of Requirements

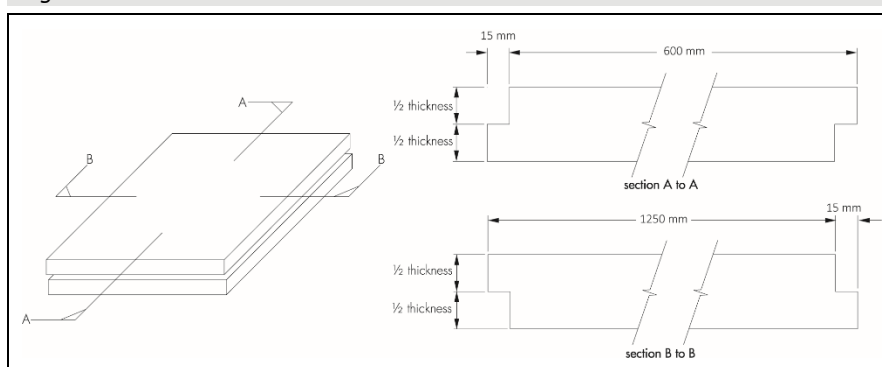
The BBA has judged JACKODUR Plus 300 Standard to be satisfactory for use as described in this Certificate. The product has been assessed as for use as inverted roof insulation on new and existing domestic and non-domestic untrafficked flat and zero fall roofs and terraces, subject to pedestrian access only.

ASSESSMENT

Product description and intended use

The Certificate holder provided the following description for the product under assessment. JACKODUR Plus 300 Standard consists of extruded polystyrene (XPS) foam boards, rebated for lap jointing (see Figure 1).

Figure 1 JACKODUR Plus 300 Standard Insulation boards



The product has the nominal characteristics given in Table 1.

Table 1 Nominal characteristics of JACKODUR Plus 300 Standard

Characteristic (unit)	Characteristics
Work size - length x width (mm)	1250 x 600
Overall size - length and width (mm)	1265 x 615
Thickness (mm)	80, 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300 and 320
Edge Detail	Rebated on all 4 sides (15 mm x half board thickness)
Colour	Purple

Ancillary Items

The Certificate holder recommends the following ancillary items for use with the product, but these materials have not been assessed by the BBA and are outside the scope of this Certificate:

- water-flow-reducing layer (WFRL), in accordance with ETAG 031 : Part 1 : 2010 and BBA Information Bulletin No 4
- gravel ballast
- paving ballast of minimum 40 mm thickness
- proprietary paving support/spacer pads
- separating or cushion layers, if required
- rainwater outlet grilles
- dual-level rainwater outlets
- insulation upstand boards
- flashings and skirtings.

Applications

The product is suitable for use as thermal insulation in inverted roofs (above the roof waterproofing) on new and existing domestic and non-domestic untrafficked flat roofs and terraces subject to pedestrian access only, with either zero fall or slopes between 1:80 and 1:6, with a suitably designed timber, concrete or metal structural deck and appropriate fully supported waterproofing system.

The product must always be overlaid with a water-flow-reducing layer; a gravel ballast or paving slab finish is then applied on top.

Definitions for products and applications inspected

The following terms are defined for the purpose of this Certificate as:

- flat roof – a roof having a minimum finished fall of 1:80
- zero fall roof – a roof having a minimum finished fall between 0 and 1:80
- pitched roof – a roof having a fall in excess of 1:6
- limited access roof – a roof subjected only to pedestrian traffic for maintenance of the roof covering, cleaning of gutters, etc
- pedestrian access roof – a roof subjected to increased access to that defined for a limited access roof, but not open to vehicular traffic.

Product assessment – key factors

The product was assessed for the following key factors, and the outcome of the assessments is shown below. Conclusions relating to the Building Regulations apply to the whole of the UK unless otherwise stated.

1 Mechanical resistance and stability

Data were assessed for the following characteristics.

1.1 Strength and stability

1.1.1 The product was tested for compressive strength and the result is given in Table 2.

Table 2 Compressive strength

Product assessed	Assessment method	Requirement	Result
JACKODUR Plus 300 Standard	BS EN 13164 : 2012	Declared value	CS(10\Y)300

1.1.2 On the basis of data assessed, the product has adequate resistance to the loads associated with light maintenance traffic on roofs, and to pedestrian foot traffic on roof terraces.

2 Safety in case of fire

Data were assessed for the following characteristics.

2.1 Reaction to fire

2.1.1 The product was tested for reaction to fire and the classification is given in Table 3.

Table 3 Reaction to fire classification

Product assessed	Assessment method	Requirement	Result ⁽¹⁾
JACKODUR Plus 300 Standard	DIN EN 13501-1 : 2010	Value achieved	E

(1) Test report no 420002785-18-E-06-B (20.03.2018), issued by MPA NRW, available from the Certificate holder on request.

2.1.2 When ballasted with a minimum 50 mm depth of aggregate or fully supported cast stone or mineral slabs of at least 40 mm thickness, a roof will be unrestricted with regard to proximity to a relevant boundary by the documents supporting the national Building Regulations.

2.1.3 The classification and permissible areas of use of other specifications must be confirmed in accordance with the documents supporting the national Building Regulations.

2.1.4 Restrictions may apply where the product is laid over a compartment wall.

3 Hygiene, health and the environment

Data were assessed for the following characteristics.

3.1 Resistance to moisture

3.1.1 The product was tested for long term water absorption by diffusion and additional water absorption after freeze thaw testing, and the results are given in Table 4.

<i>Table 4 Long term water absorption by diffusion and freeze thaw</i>			
Product assessed	Assessment method	Requirement	Result
JACKODUR Plus 300 Standard 80 mm thickness	BS EN 12088 : 2013	Long term water absorption by diffusion (% by volume)	0.8
	BS EN 12091 : 1997	Additional water absorption after freeze thaw (% by volume)	1.0
JACKODUR Plus 300 Standard 100 to 320 mm thickness	BS EN 12088 : 2013	Long term water absorption by diffusion (% by volume)	0.4
	BS EN 12091 : 1997	Additional water absorption after freeze thaw (% by volume)	0.7

3.1.2 The water absorption results in Table 4 are used to determine the design thermal conductivity value (λ_u) for the product as given in Table 5.

4 Safety and accessibility in use

Not applicable.

5 Protection against noise

Not applicable.

6 Energy economy and heat retention

Data were assessed for the following characteristics.

6.1 Thermal conductivity

6.1.1 The product was tested for thermal conductivity and the results are given in Table 5.

Table 5 Thermal conductivity

Product assessed	Insulation thickness	Assessment method	Requirement	Result
JACKODUR Plus 300 Standard	80 mm	BS EN 13164 : 2012 and ETAG 031 : Part 1 : 2010	Design ⁽¹⁾ value (moisture corrected) (λ_u)	0.029 W·m ⁻¹ ·K ⁻¹
	100 to 320 mm			0.028 W·m ⁻¹ ·K ⁻¹

(1) A moisture conversion coefficient f_ψ of 2.5 (BS EN ISO 10456 :2007) was used to calculate the final design value.

6.2 Conservation of fuel and power

6.2.1 Rainfall reaching the roof waterproofing membrane will temporarily affect the rate of heat loss from the roof and should be accounted for by adding a correction (ΔU_r) to the calculated roof U value in accordance with Annex F.4 of BS EN ISO 6946 : 2017, Annex F.4, as follows (see also BBA Information Bulletin No 4) :

$\Delta U_r = pf\chi (R_1/R_T)^2$ where:

ΔU_r = correction to the calculated thermal transmittance of the roof element (W·m⁻²·K⁻¹)

p = average rate of precipitation during the heating season (mm·day⁻¹)⁽³⁾

f = drainage factor giving the fraction of p reaching the waterproof membrane

χ = factor for increased heat loss caused by rainwater flowing on the membrane (0.04 W·day·m⁻²·K⁻¹·mm⁻¹)

R_1 = thermal resistance of the layer of insulation above the waterproofing membrane (m²·K·W⁻¹)

R_T = total thermal resistance of the construction before application of the correction (m²·K·W⁻¹)

$f\cdot\chi$ = 0.001 (system incorporates the water-flow-reducing layer).

6.2.2 The U value of a completed roof will depend on the fraction of rainfall (f) penetrating the water-flow-reducing layer, the insulation thickness and grade, the type of substrate and internal finish.

6.2.3 Example U values are given in Table 6, including a WFRL⁽¹⁾ in accordance with ETAG 031 : Part 1 : 2010 and BBA Information Bulletin No 4, nominal $f\cdot\chi$ ⁽²⁾ value of 0.001 W·day·m⁻²·K⁻¹·mm⁻¹.

(1) Outside the scope of this Certificate.

(2) This performance may not be achieved by a WFRL not meeting the requirements of ETAG 031 : Part 1 : 2010 and BBA Information Bulletin No 4.

Table 6 Example U values⁽¹⁾

Required U value (W·m ⁻² ·K ⁻¹)	JACKODUR Plus 300 Standard, thickness required ⁽²⁾ (mm)	
	$p^{(3)} = 3$ (mm·day ⁻¹)	$p^{(3)} = 8$ (mm·day ⁻¹)
0.09	300	320
0.11	240	260
0.12	220	240
0.13	200	220
0.15	180	200
0.16	180	180
0.18	160	160
0.20	140	140

(1) Inverted roof construction — paving or gravel ballast layer; water-flow-reducing layer; JACKODUR Plus 300 Standard; 10 mm bitumen waterproofing layer ($\lambda = 0.23$ W·m⁻¹·K⁻¹); 200 mm reinforced concrete deck ($\lambda = 2.5$ W·m⁻¹·K⁻¹); 3 mm plaster skim ($\lambda = 0.4$ W·m⁻¹·K⁻¹).

(2) Thinnest available insulation thickness to achieve the required U value.

(3) Values for p taken as examples of best to worst case for all UK locations, with a $f\cdot\chi$ value of 0.001 W·day·m⁻²·K⁻¹·mm⁻¹.

6.2.4 The product can contribute towards a construction satisfying the national Building Regulations in respect of energy economy and heat retention.

7 Sustainable use of natural resources

Not applicable.

8 Durability

8.1 The potential mechanisms for degradation and the known performance characteristics of the materials in the product were assessed.

8.2 Specific test data were assessed as given in Table 7.

Table 7 Durability			
Product assessed	Assessment method	Requirement	Result
JACKODUR Plus 300 Standard	Dimensional stability to EN 1604 : 2013 (70°C and 90-100% RH for 48 hours)	Declared value	DS (70,90)
	Deformation under specified compressive load and temperature conditions to EN 1605 : 2013 (40 kPa at 70°C for 168 hours)	DLT(2)5, ≤5%	Pass
	Compressive strength to EN 826 : 2013, following freeze-thaw resistance to EN 12091 : 2013 after long-term water diffusion test to EN 12088 : 2013	Reduction in compressive strength at 10% deformation of redried specimens after freeze thaw test ≤ 10%	Pass

8.3 Service life

Under normal service conditions, the product will have a life in excess of 25 years, provided it is designed, installed and maintained in accordance with this Certificate and the Certificate holder's instructions.

PROCESS ASSESSMENT

Information provided by the Certificate holder was assessed for the following factors:

9 Design, installation, workmanship and maintenance

9.1 Design

9.1.1 The design process was assessed, and the following requirements apply in order to satisfy the performance assessed in this Certificate.

9.1.2 Concrete, metal or timber roofs must be designed in accordance with the relevant provisions of BS 6229 : 2018, BS 8217 : 2005 and BS 8218 : 1998, in particular to accommodate the weight of the ballast layer.

9.1.3 Separation or cushion layers between the insulation boards and the roof waterproofing may be needed in some circumstances (see section 9.1.10).

9.1.4 Care must be taken to ensure that upgraded roofs are capable of carrying the increased load and depth of the installed product. The structural strength and deformation of both the roof structure and the inverted roof insulation panels must be assessed by a suitably experienced and competent individual, to resist actions due to the combination of the dead load imposed by the paving and gravel ballast finish, and the imposed load from foot traffic, snow and the possible weight of rainwater (should the roof outlets become blocked).

9.1.5 Decks must be covered with one or more of the following roof waterproofing specifications:

- built-up specifications using reinforced bitumen membranes to BS 8747 : 2007 installed in accordance with BS 8217 : 2005
- mastic asphalt laid in accordance with BS 8218 : 1998
- other waterproofing systems which are the subject of a current Agrément Certificate, and laid in accordance with, and within the limitations imposed by, that Certificate.

9.1.6 It is essential that roof falls and drainage paths are correctly designed to avoid ponding (and the subsequent risk of silt build-up) and stresses in freezing conditions, and to reduce water entry in the event of a failure in the waterproofing layer.

9.1.7 The roof must be designed with adequate falls unless the roof waterproofing system has been specifically designed and covered by a valid BBA Certificate for use in a zero pitch roof application. For zero fall roofs it is particularly important to identify the correct drainage points, to ensure that drainage is sufficient and effective. Reference must be made to the appropriate clauses of the LRWA Guidance Note No. 7 : 2020 Specifier Guidance for Flat Roof Falls, which generally requires surface drainage falls in most situations.

9.1.8 Dual-level roof drainage must be provided in accordance with BS 6229 : 2018 and BS EN 12056-3 : 2000 to drain water off at the level of the water-flow-reducing layer and also at the level of the roof waterproofing.

9.1.9 Drainage points must be located at the lowest point of the roof, to facilitate the effective removal of rainwater. Care is needed to identify these locations. For example, precast concrete decks will deflect between spans, and mid-span may be the lowest point of the roof rather than roof edges or column supports.

9.1.10 Where there is a risk from plasticiser migration or other contaminants from the roof waterproofing (such as PVC single-ply membranes), a suitable plastic fibre or similar isolating sheet must be interposed between the roof waterproofing and the insulation boards. For loose laid single-layer roof waterproofing membranes, a cushion layer must be interposed.

9.1.11 A water-flow-reducing layer must be installed above the product, with minimum 300 mm laps and covered with a gravel ballast or paving finish.

9.1.12 The ballasted roof finish may be either gravel ballast or paving, which must be assessed by a suitably experienced and competent individual according to region exposure and building height. In addition, the dead load imposed by the finish must be allowed for in calculating the total acceptable load on the deck. Care must be taken to ensure that upgraded roofs are capable of carrying the increased load and depth of the installed product. Ballast must not be stacked in one place on the roof unless the roof is capable of supporting it.

9.1.13 Gravel ballast must be washed, rounded and 16 to 32 mm in size (nominal), and laid to a minimum thickness of 50 mm. The minimum size of ballast depends on the wind loads and parapet height to prevent wind scour of the ballast. The ballast must be installed in accordance with BS EN 1991-1-4 : 2005 and its UK National Annex.

9.1.14 Paving finish ballast must comprise a minimum 40 mm thickness of cast stone, mineral or pressed concrete paving slabs. Paving slabs can be either laid fully supported or may be supported using proprietary support/spacer pads, in accordance with the Certificate holder's recommendations.

9.1.15 Calculations of the thermal transmittance (U value) of a roof must be carried out in accordance with BS EN ISO 6946 : 2017 and BRE Report BR 443 : 2019.

9.1.16 Care must be taken in the overall design and construction of junctions with other elements and openings to minimise thermal bridges and air infiltration. Detailed guidance can be found in the documents supporting the national Building Regulations.

9.1.17 Roofs will adequately limit the risk of interstitial condensation when they are designed and constructed in accordance with BS 5250 : 2021. Further guidance may be obtained from BRE Report BR 262 : 2002.

9.1.18 In England and Wales, roofs will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed $0.35 \text{ W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}$ at any point and the junctions with walls are designed in accordance with section 9.1.16.

9.1.19 In Scotland, roofs will adequately limit the risk of surface condensation when the thermal transmittance (U value) does not exceed $1.2 \text{ W} \cdot \text{m}^{-2} \cdot \text{K}^{-1}$ at any point. Guidance may be obtained from BS 5250 : 2021. Further guidance may be obtained from BRE Report BR 262 : 2002 and section 9.1.16 of this Certificate.

9.2 Installation

9.2.1 Installation instructions provided by the Certificate holder were assessed and judged to be appropriate and adequate.

9.2.2 Installation must be carried out in accordance with this Certificate and the Certificate holder's instructions. A summary of instructions and guidance is provided in Annex A.

9.2.3 It is essential to establish that the roof waterproofing has been installed correctly and that it is weathertight, clean and free from any extraneous matter. Every joint between sheets, flashing and other details must be checked to ensure that the roof covering is suitable for an inverted roof specification.

9.2.4 The product can be installed as a single layer, or multi-layer (double or triple layers) as required. When using multiple layers, the insulation board joints must be staggered / offset. The Certificate Holder must be contacted for further advice on multi-layering, but such advice is outside of the scope of this Certificate.

9.3 Workmanship

Practicability of installation was assessed by the BBA, on the basis of the Certificate holder's information. To achieve the performance described in this Certificate, installation of the product must be carried out by a competent general builder, or a contractor, experienced with this type of product.

9.4 Maintenance and repair

9.4.1 Ongoing satisfactory performance of the product in use requires that it is suitably maintained. The guidance provided by the Certificate holder was assessed and found to be appropriate and adequate.

9.4.2 The following requirements apply in order to satisfy the performance assessed in this Certificate:

9.4.2.1 The product is confined and has suitable durability and so does not require maintenance.

9.4.2.2 The other components of the roofing system must be maintained in accordance with conventional good practice.

9.4.3 The other components of the roofing system must be maintained in accordance with conventional good practice, including annual removal of any plants (in the case of gravel/paving finish), cleaning/checking of water outlets and gutters if necessary and checking that the gravel ballast is still in place and not interfering with or blocking gullies or outlets. Any displaced ballast, for example by wind scouring, should be promptly returned to its original state.

9.4.4 The use of chemicals (eg weed killers) should be checked for compatibility with the insulation, water-flow-reducing layer and the deck waterproofing layer. The Certificate holder can advise on the suitability of a particular product, however, such advice is outside the scope of this Certificate.

10 Manufacture

10.1 The production processes for the product have been assessed, and provide assurance that the quality controls are satisfactory according to the following factors:

10.1.1 The manufacturer has provided documented information on the materials, processes, testing and control factors.

10.1.2 The quality control operated over batches of incoming materials has been assessed and deemed appropriate and adequate.

10.1.3 The quality control procedures and product testing to be undertaken have been assessed and deemed appropriate and adequate.

10.1.4 The process for management of non-conformities has been assessed and deemed appropriate and adequate.

10.1.5 An audit of each production location was undertaken, and it was confirmed that the production process was in accordance with the documented process, and that equipment has been properly tested and calibrated.

†10.2 The BBA has undertaken to review the above measures on a regular basis through a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

11 Delivery and site handling

11.1 The Certificate holder stated that the product is delivered to site in polythene shrink-wrapped packs incorporating a label with the Certificate holder's name, product description and characteristics, and the BBA logo incorporating the number of this Certificate.

11.2 Delivery and site handling must be performed in accordance with the Certificate holder's instructions and this Certificate, including:

11.2.1 It is essential that the product is stored off the ground, inside or under cover on a flat, dry, level surface in a well-ventilated area, and with nothing stored on top. The products must be protected from rain, snow and prolonged exposure to sunlight. Where possible, packs should be stored inside.

11.2.2 Care must be exercised to avoid crushing the edges or corners. If damaged, the product must be discarded.

11.2.3 The product must not be exposed to open flame or other ignition sources, or to solvents or other chemicals.

11.2.4 Rolls of the water-flow-reducing later must be stored on their side under cover.

Supporting information in this Annex is relevant to the product but has not formed part of the material assessed for the Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

UKCA marking

The Certificate holder has taken the responsibility of UKCA marking the product in accordance with Designated Standard EN 13164 : 2012.

Management Systems Certification for production

The management system of the XPS insulation manufacturer has been assessed and registered as meeting the requirements of ISO 9001 : 2015 by DQS GmbH, Certificate 067674 QM15.

Additional Guidance

A.1 Additional guidance for inverted roof specifications is given in BBA Information Bulletin No. 4 *Inverted roofs – Drainage and U value corrections*.

Additional information on installation

A.2 The product can be cut using a fine-toothed saw, sharp knife or a hot wire cutter.

A.3 The product is laid in a brick bond pattern; it is essential that all joints between the boards are tight and that no gaps exist where they meet rooflights, edge details and other services which perforate the roof deck.

A.4 When the product is to be placed over a loose-laid roof covering, it must be installed and ballasted as soon as possible to protect the covering from the effects of wind uplift (see sections 9.1.11 to 9.1.14) and installers must take care not to damage the existing roof waterproofing.

A.5 The product may be installed in any weather but, due to its size, care is required in high winds. Installers must not carry it near to parapets or apertures in the deck and once placed, the products must be covered with the water-flow-reducing layer and ballasted as soon as possible.

A.6 The ballast loading layer must be installed in accordance with BS 6399-2 : 1997, BS EN 1991-1-4 : 2005, BRE Digest 295 : 1985 and BRE Digest 311 : 1986.

A.7 The ballast loading layer must be applied as work progresses to protect the insulation and the water-flow-reducing layer from the effects of wind uplift, solar degradation and foot traffic.

Upgrading roofs

A.8 In existing roofs, the requirements of sections A.2 to A.7 also apply. In addition, the existing roofing and substructure must be examined for degradation and, where necessary, repairs effected. Particular consideration should be given to the condensation risk that the existing roof structure may present.

A.9 Where, for example, parapets, details and services have insufficient height to accommodate the increased depth of insulation/protection, a minimum of 150 mm from the top of the gravel to the top of the skirtings must be provided.

A.10 If upgrading involves laying the product on existing inverted roof insulation, the advice of the Certificate holder must be sought, but such advice is outside of the scope of this Certificate.

A.11 Rainwater outlets may need to be modified or replaced to suit, eg by the installation of gravel guards.

Procedure

A.12 Single-layer roofing must be the subject of very close scrutiny, and the inspection must include an examination for perforation and for the likelihood of subsequent perforation from beneath (by, for example, uneven decks and protruding nail heads).

A.13 The water-flow-reducing layer should be loose-laid over the insulation, at right angles to the slope, with 300 mm unsealed lap joints overlapping in the downward direction of the flat roof slope. At upstands and penetrations, the water-flow-reducing layer must be turned up to finish level with the top surface of the ballast layer (either gravel ballast or paving slabs) and turned down into drainage outlets.

A.14 The ballast layer (comprising either a gravel ballast or paving slabs) must then be laid over the water-flow-reducing layer as soon as possible, to prevent flotation, wind uplift, UV degradation and damage from foot traffic.

Gravel ballast finish

A.15 The gravel ballast layer must be carefully placed directly over the water-flow-reducing layer to ensure complete depth and cover is achieved over the entire surface of the product.

A.16 Gravel must not contain excessive fines in order to prevent clogging of gullies and outlets and to discourage organic growth.

Paving slab finish

A.17 Standard pressed concrete, cast stone or mineral paving slabs of at least 40 mm thickness (see sections 2.1.2 and 9.1.14) must be carefully placed directly over the water-flow-reducing layer to ensure complete cover is achieved over the entire surface of the product. Paving slabs can either be laid fully supported, or may be supported using proprietary support/spacer pads.

A.18 Typical construction details are given in Figures 2-5.

Figure 2 Typical installation detail — gravel/paving ballast finish

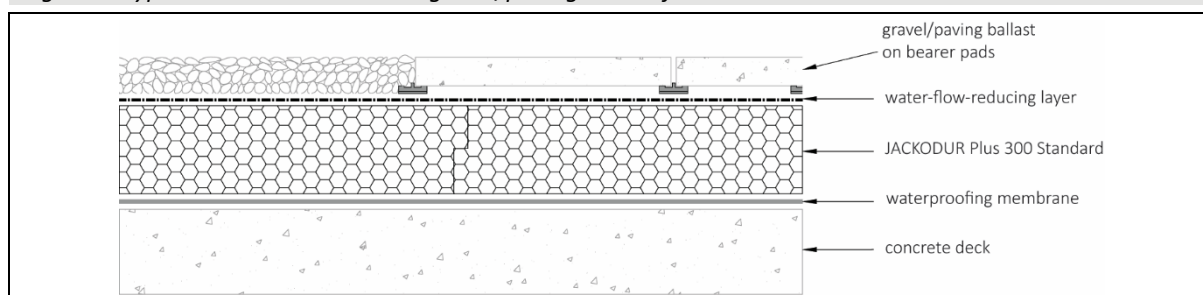


Figure 3 Parapet detail — gravel/paving finish

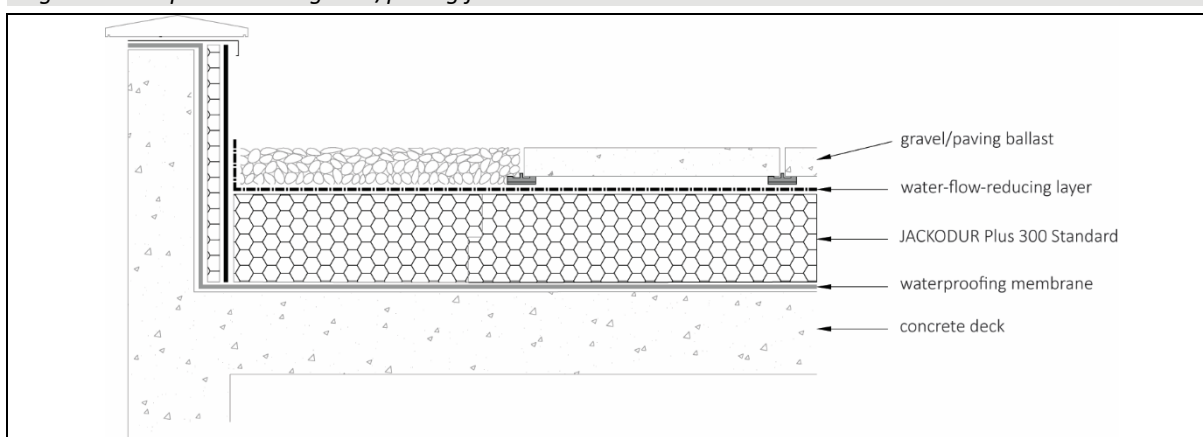


Figure 4 Water outlet detail — gravel finish

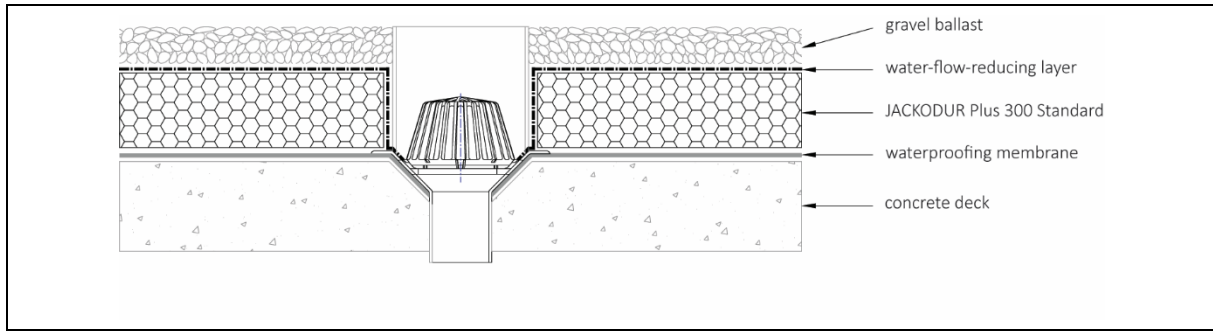
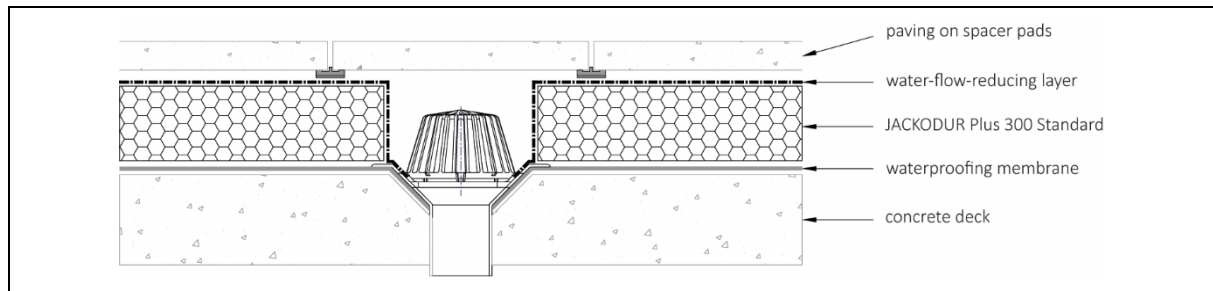


Figure 5 Water outlet detail — paving finish



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Conditions

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